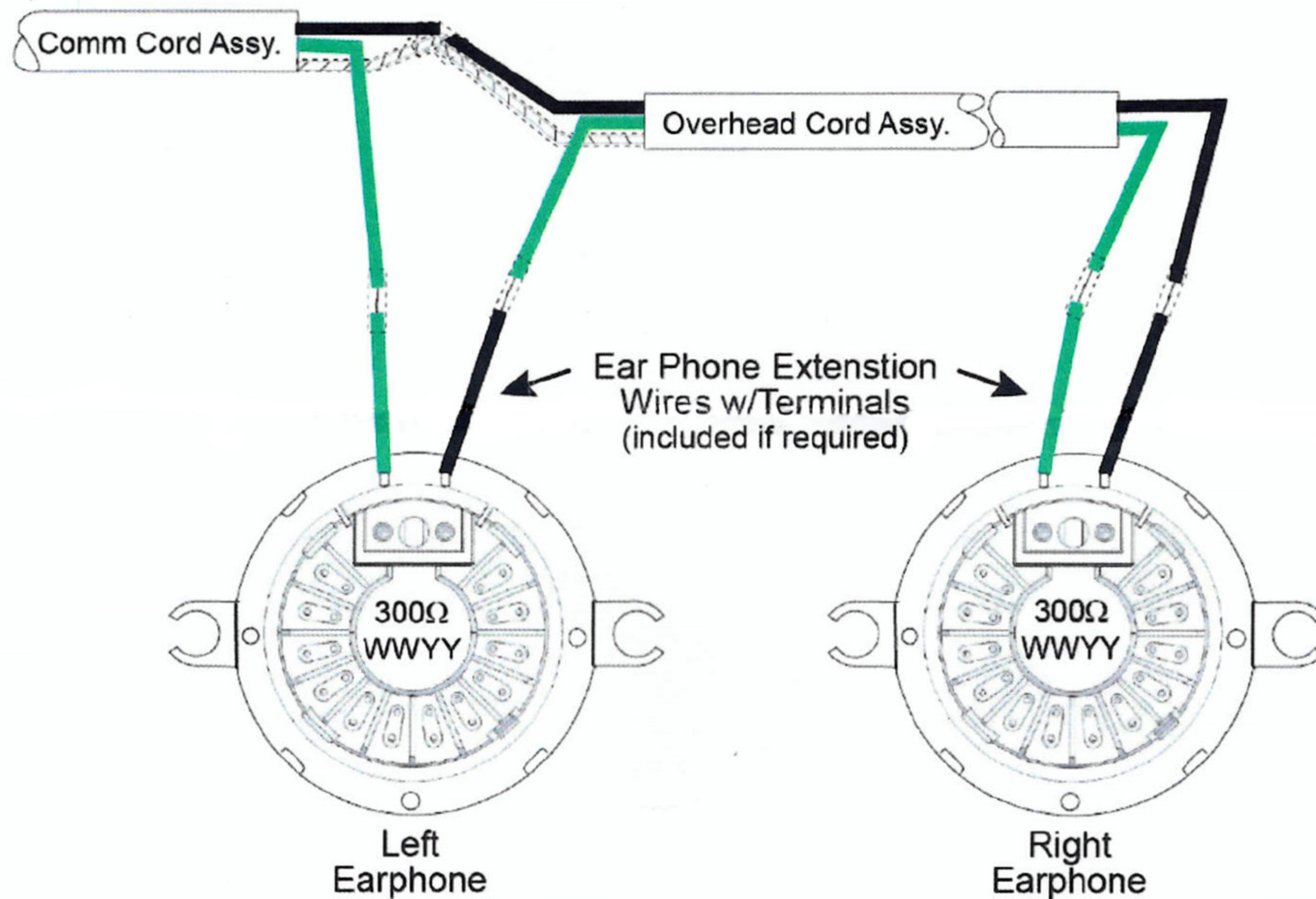


Instruction Sheet

10376G-87, 300-Ohm Earphone with Retainer and 3" Wires



1. Remove and save the two earphone retaining screws, discard the rubber grommets.
2. Carefully remove the earphone from the dome.
3. Disconnect the earphone from the headset wiring as follows:
 - a. Method 1: If the earphone being replaced has wires soldered to the earphone, cut each earphone conductor approximately 3" from the earphone and discard the earphone.
 - b. Method 2: If the earphone has screw terminals, unscrew and remove wire with crimp terminal from the earphone and discard the earphone.
4. Connect headset wiring to new speaker:
 - a. If Method 2 was used and the crimp terminal is still viable, directly connect the headset wires per the schematic above using the earphone screw terminal. Jump to the final step below.
 - b. If Method 1 was used or headset speaker wire terminals are damaged go to step 5.
5. Cut to size and slide the clear heat shrink on each headset conductor.
6. Strip each headset conductor back 1/8 inch.
7. Butt solder each headset wire to the earphone extension wire as shown pictorially above.
8. Clean and inspect all soldering for proper workmanship.
9. Slide the clear heat shrink over the solder joints and shrink in place.
10. Attach each headset extension wire terminal to the new earphone screw terminals shown pictorially above.
11. Position and secure the new earphone retainer on the screw bosses using the new rubber grommets and the screws retained in step 1.